

PAREXUSA

Accel-Dry

Drying Accelerator for Parex USA
Acrylic & Elastomeric Finishes



DESCRIPTION:

- Add a pack for any Parex USA finish
- Accelerates drying time
- Allows projects to be completed faster
- Improves finish hardness and mar/scuff resistance
- Promotes strong adhesive bond to wall surface
- Enhances mildew resistance

USES:

- Maximizes job site productivity in cool and moist climates
- Decreases finish drying time when a high level of colorant is used.

CONTAINER:

4 oz (118.3 ml) vials

- Storage: Store off the ground and protect from sun and moisture
- Shelf life: 12 months if properly stored in original unopened container.

CLEANUP:

Water-soluble prior to drying. Clean tools and containers with water before mixture sets.

MIXING:

1. Follow the mixing instructions for all Acrylic and Elastomeric Finishes.
2. If specified: Add liquid color to the pail of finish. Make sure all of the color is added by rinsing out the color vial with water (1/3 of the vial's volume) into the pail.
3. Once you have achieved a Color consistency, introduce the entire 4 fl. oz. (118.29 ml) Accel-Dry liquid vial into the previously mix Acrylic Finish. NOTE: Finish Accel-Dry must be introduced at the end of the mixing procedure, to achieve a final color consistency.
4. Please refer to the Finishes Accel-Dry Chart for the desirable set times for all Acrylic Products. NOTE: Dry times may vary depending on weather temperature and relative humidity.

LIMITATIONS:

- Ambient and surface temperature must be 40°F (4.4°C) or higher during application and curing time. Provide supplemental heat and protection from precipitation as needed.
- An Acrylic or Elastomeric Finish that the Accel-Dry has been added to should be tightly sealed during storage.
- This product contains ammonia, mix in a well ventilated area or wear an approved respirator, protective glasses, and gloves.

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ACRYLIC FINISHES AT 50% RELATIVE HUMIDITY:

RELATIVE HUMIDITY		50%	50%	50%	50%
TEMPERATURES		40° F	50° F	60° F	70° F
DRY TIME		INITIAL	INITIAL	INITIAL	INITIAL
ACRYLIC FINISHES					
ACCELERATOR-ADDED					
PAREX DPR	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
PAREX OPTIMUM	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
PAREX E-LASTIC	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
TEIFS DPR	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
TEIFS FLEX	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
TEIFS E-LASTIC	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
LAHABRA PERMA-FINISH	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
LAHABRA PERMA-ELASTIC	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
LAHABRA PERMA-FLEX	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
EL REY PERMA-FLEX DPR	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
EL REY PERMA-FLEX LASTIC	0 FL OZ	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs

ACRYLIC FINISHES AT 70% RELATIVE HUMIDITY:

RELATIVE HUMIDITY		70%	70%	70%	70%
TEMPERATURES		40° F	50° F	60° F	70° F
DRY TIME		INITIAL	INITIAL	INITIAL	INITIAL
ACRYLIC FINISHES					
ACCELERATOR-ADDED					
PAREX DPR	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
PAREX OPTIMUM	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
PAREX E-LASTIC	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
TEIFS DPR	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
TEIFS FLEX	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
TEIFS E-LASTIC	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
LAHABRA PERMA-FINISH	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
LAHABRA PERMA-ELASTIC	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
LAHABRA PERMA-FLEX	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
EL REY PERMAFLEX DPR	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
EL REY PERMAFLEX LASTIC	0 FL OZ	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs

Based on the test data, a 4 fluid ounces Accel-Dry can to be used at different temperatures to achieve the desire dry time for all job conditions.

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